

PIPE SIZE				LINKS	
MIN (in)	MAX (in)	MIN (mm)	MAX (mm)	SHORT*	LONG
3.8	4.6	97	117	2	0
4.5	5.3	114	135	3	0
5.2	6.1	132	155	4	0
6.0	6.9	152	175	5	0
6.8	7.7	173	196	6	0
7.5	8.5	191	216	7	0
8.3	9.3	211	236	8	0
9.1	10.1	231	257	9	0
9.9	10.9	251	277	10	0
10.7	11.7	272	297	11	0
11.7	12.6	297	320	9	1
12.4	13.4	315	340	10	1
13.2	14.2	335	361	11	1
13.5	14.4	343	366	2	4
14.3	15.2	363	386	3	4
15.0	16.0	381	406	4	4
15.9	16.8	404	427	2	5
16.6	17.6	422	447	3	5
17.4	18.3	442	465	4	5
18.2	19.2	462	488	2	6
19.0	19.9	483	505	3	6
19.7	20.7	500	526	4	6
20.5	21.5	521	546	5	6
21.3	22.3	541	566	6	6
22.1	23.1	561	587	7	6
22.9	23.9	582	607	8	6
23.7	24.7	602	627	9	6
24.5	25.5	622	648	10	6
25.3	26.3	643	668	11	6
26.1	27.1	663	688	3	9
26.9	27.9	683	709	4	9
27.7	28.7	704	729	2	10
28.5	29.5	724	749	3	10
29.2	30.3	742	770	4	10
30.1	31.1	765	790	2	11
30.9	31.9	785	810	3	11
31.6	32.6	803	828	4	11
32.5	33.5	826	851	2	12
33.2	34.2	843	869	3	12
34.0	35.0	864	889	4	12
34.8	35.8	884	909	5	12
35.6	36.6	904	930	6	12
36.4	37.4	925	950	7	12
37.2	38.2	945	970	8	12
38.0	39.0	965	991	9	12
38.8	39.8	986	1011	10	12
39.6	40.6	1006	1031	11	12

*Short includes: Short Link, Dovetail Link, Red Catch Link

TWO PROBE WELD FRAME CHAIN SCANNER: Key Parts

A	Overhead Adjustable Link
B	Short Link
C	Dovetail Link
D	Catch Link
E	Long Link
F	Buckle
G	Probe Holder
H	Encoder

